(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau



. | CERT E ENVIOUE HE COLUE COLUE

(43) International Publication Date 29 July 2004 (29.07.2004)

PCT

(10) International Publication Number WO 2004/062864 A1

(51) International Patent Classification⁷: 3/00, B23B 47/28

B27C 3/06,

(21) International Application Number:

PCT/AU2003/001220

(22) International Filing Date:

12 September 2003 (12.09.2003)

(25) Filing Language:

English

(26) Publication Language:

(54) Title: DRILLING ЛG

English

(30) Priority Data: 2003900081

8 January 2003 (08.01.2003) AU

(71) Applicant and

(72) Inventor: MOORE, George [GB/AU]; 157 Baskerville Street, Brighton, Brisbane, Queensland 4017 (AU).

- (74) Agent: PIPERS BRISBANE; PO Box 160, Toowong, Suite 1, Coronation Place, 10 Benson Street, Toowong, Brisbane, Queensland 4066 (AU).
- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

[Continued on next page]

32 (27b) 30 (3) 38 (4) 37 (27) 36 (3) 36 (3) 37 (3) 38 (4) 39 (70) 31 (3)

(57) Abstract: A drilling jig (1) adapted to be used with a drill press to guide a drill for drilling aligned holes in a workpiece, typically a piece of wood, wherein the jig includes: an attachment means (2) adapted to be releasably attached to a drill press table (40): a workpiece holder (3) pivotally connected to the attachment means and the workpiece holder is adapted to releasably hold a workpiece in position whereby the workpiece pivots relative to the attachment means to allow for angled drilling of the held workpiece.